



Die Cutting Oil:

HEAVY-DUTY PROTECTIVE TOOL LUBRICANT – New product developed for specific professional applications in hard metal cutting operations. This oil has a paraffin mineral base, enriched with special EP anti-weld additives. Ideal for use in difficult threading operations with particularly hard, alloy steel. Suited for use in the hydraulic sector.

Available in two formats:

- OL109 – 600 ml spray can
- OL104 - 400 ml spray can

Technical Specifications:

Aspect	Tin-Plate can containing under pressure fluid
Color	Light brown
Odour	Characteristic of solvent
Relative density	at 20°C 0,64 + 0,68 g/ml
Flash point	Und. 0° C extremely flammable
Pressure at 20°C	4/6 bar
Pour point	< - 10°C
Viscosity Oil at 40°C	288 - 352 cst
Max temperature	>300°C (Oil Content)
Initial boiling point	>250°C (at atmosferic pressure)